



Gängsnitt 2012

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Douglas
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Gängsnitt - Spåndrivande skär



Sida 4 5 6 8 10 10 11 11 12 13 14 15



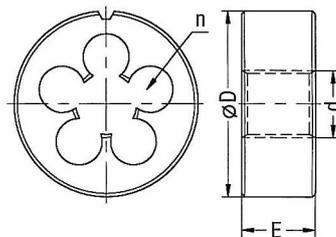
Artikelgrupp	17950	17951	27950	27951	37950	37951	47950	47951	41950	42950	43950	77950
Gängsystem	M	M	MF	MF	UNC	UNC	UNF	UNF	UNEF	UN-	UNS	BSW (W)
Material	HSS											
Ytbehandling												
Rotationsriktning												
Standard	DIN EN 22568											
Tolerans	6g	6g	6g	6g	2A	MEDIUM						

Material	HB	N/mm ²	4	5	6	8	10	10	11	11	12	13	14	15
1.0 Stål														
1.1 Rena järn, mjuka stål	<200	>200 <400	●	●	●	●	●	●	●	●	●	●	●	●
1.2 Konstruktionsstål	<200	>350 <700	●	●	●	●	●	●	●	●	●	●	●	●
1.3 Kolstål, låglegerade stål	<300	>350 <850	●	●	●	●	●	●	●	●	●	●	●	●
1.4 Leg. stål, verktygsstål/segh.	<250	>500 <850	○	○	○	○	○	○	○	○	○	○	○	○
1.5 Leg. stål, verktygsstål/segh.	<350	>850 <1200												
1.6 Härdade stål, höghållfaststål	<420	>1500												
1.7 Härdade stål 45-50 Rc	<550													
1.8 Härdade stål 50-62 Rc	<700													
2.0 Rostfritt stål														
2.1 Rostfria automatstål/verkt.stål	<250	<850	○	○	○	○	○	○	○	○	○	○	○	○
2.2 Austenitiska	<250	<850												
2.3 Ferritiska + martensitiska	<250	<850												
3.0 Gjutjärn														
3.1 Gråjärn, mjuka	<150	<500	●	●	●	●	●	●	●	●	●	●	●	●
3.2 Gråjärn, hårda	<300	<1000	●	●	●	●	●	●	●	●	●	●	●	●
3.3 Segjärn, aducergods	<200	<700	●	●	●	●	●	●	●	●	●	●	●	●
4.0 Titan														
4.1 Ren titan	<250	<850												
4.2 Titanlegeringar	>250	>850	○	○	○	○	○	○	○	○	○	○	○	○
5.0 Nickel														
5.1 Nickellegeringar	<250	<850	○	○	○	○	○	○	○	○	○	○	○	○
5.2 Nickellegeringar	>250	>850	○	○	○	○	○	○	○	○	○	○	○	○
6.0 Koppar														
6.1 Ren koppar	<120	<400	○	○	○	○	○	○	○	○	○	○	○	○
6.2 Kortspånande mässing, brons	<200	<700	○	○	○	○	○	○	○	○	○	○	○	○
6.3 Långspånande mässing, brons	<200	<700	○	○	○	○	○	○	○	○	○	○	○	○
6.4 Bronslegeringar	<400	<1350												
7.0 Aluminium														
7.1 Ren aluminium	<100	<350	●	●	●	●	●	●	●	●	●	●	●	●
7.2 Ren magnesium	<150	<350	●	●	●	●	●	●	●	●	●	●	●	●
7.3 Aluminiumlegeringar Si < 1.5 %	<120	<500	●	●	●	●	●	●	●	●	●	●	●	●
7.4 Alum leg. 1.5 % < Si < 10%	<120	<400	○	○	○	○	○	○	○	○	○	○	○	○
7.5 Aluminiumlegeringar > 10% Si	-	<400												
7.6 Magnesiumlegeringar	-	<400												
8.0 Plast														
8.1 Mjuka plaster, polyetylen	<340	<50	○	○	○	○	○	○	○	○	○	○	○	○
8.2 Hårda plaster			○	○	○	○	○	○	○	○	○	○	○	○
8.3 Armerade plaster			○	○	○	○	○	○	○	○	○	○	○	○



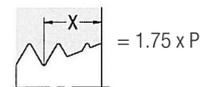
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BSW (W)	BSF	BSF	BA	BSCY	PG	TR	TR	BSPF (G)	BSPF (G)	BSPT (RC)	NPSM	NPT	NPTF		
HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS	HSS		
DIN EN 22368	DIN EN 22368	DIN EN 22368			DIN EN 22368	DIN EN 22368	DIN EN 22368	DIN EN 22368	DIN EN 22368	DIN EN 22368	DIN EN 22368			DIN 225	DIN 225
MEDIUM	MEDIUM	MEDIUM	NORMAL			7e	7e	A	A		2A				
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○	○	○	○	○	○	○	○	○	○	○	○	○	○		
○	○	○	○	○	○	○	○	○	○	○	○	○	○		
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○	○	○	○	○	○	○	○	○	○	○	○	○	○		
○	○	○	○	○	○	○	○	○	○	○	○	○	○		
○	○	○	○	○	○	○	○	○	○	○	○	○	○		
○	○	○	○	○	○	○	○	○	○	○	○	○	○		
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○	○	○	○	○	○	○	○	○	○	○	○	○	○		
○	○	○	○	○	○	○	○	○	○	○	○	○	○		
○	○	○	○	○	○	○	○	○	○	○	○	○	○		
○	○	○	○	○	○	○	○	○	○	○	○	○	○		

27950 - Gängsnitt MF



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

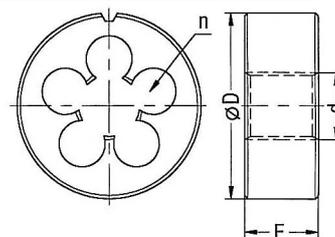
HSS **DIN EN 22568** **6g** **02**



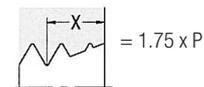
Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
279502,00,25	M 2 X 0,25	16	5	4	
279502,20,25	M 2,2 X 0,25	16	5	4	
279502,30,25	M 2,3 X 0,25	16	5	4	
279502,50,25	M 2,5 X 0,25	16	5	4	
279502,50,35	M 2,5 X 0,35	16	5	4	
279503,00,35	M 3 X 0,35	20	5	4	
279503,00,6	M 3 X 0,60	20	5	4	
279503,50,35	M 3,5 X 0,35	20	5	4	
279504,00,35	M 4 X 0,35	20	5	4	
279504,00,5	M 4 X 0,50	20	5	4	
279504,00,75	M 4 X 0,75	20	5	4	
279504,50,5	M 4,5 X 0,50	20	5	4	
279505,00,35	M 5 X 0,35	20	5	4	
279505,00,5	M 5 X 0,50	20	5	4	
279505,00,75	M 5 X 0,75	20	7	4	
279505,00,9	M 5 X 0,90	20	7	4	
279505,50,5	M 5,5 X 0,50	20	5	4	
279506,00,35	M 6 X 0,35	20	5	5	
279506,00,5	M 6 X 0,50	20	5	4	
279506,00,75	M 6 X 0,75	20	7	4	
279507,00,5	M 7 X 0,50	25	9	4	
279507,00,75	M 7 X 0,75	25	9	4	
279508,00,5	M 8 X 0,50	25	9	5	
279505,00,75	M 8 X 0,75	25	9	4	
279508,01,0	M 8 X 1,00	25	9	4	
279509,00,5	M 9 X 0,50	25	9	5	
279509,00,75	M 9 X 0,75	25	9	5	
279509,01,0	M 9 X 1,00	25	9	5	
2795010,00,5	M 10 X 0,50	30	11	5	
2795010,00,75	M 10 X 0,75	30	11	5	
2795010,01,0	M 10 X 1,00	30	11	5	
2795010,01,25	M 10 X 1,25	30	11	4	
2795011,00,5	M 11 X 0,50	30	11	5	
2795011,00,75	M 11 X 0,75	30	11	5	
2795011,01,0	M 11 X 1,00	30	11	5	
2795011,01,25	M 11 X 1,25	30	11	5	
2795012,00,5	M 12 X 0,50	38	10	5	
2795012,00,75	M 12 X 0,75	38	10	5	
2795012,01,0	M 12 X 1,00	38	10	5	
2795012,01,25	M 12 X 1,25	38	10	4	
2795012,01,5	M 12 X 1,50	38	10	5	
2795013,00,75	M 13 X 0,75	38	10	5	
2795013,01,0	M 13 X 1,00	38	10	5	
2795013,01,5	M 13 X 1,50	38	10	5	

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
2795014,00,5	M 14 X 0,50	38	10	5	
2795014,00,75	M 14 X 0,75	38	10	5	
2795014,01,0	M 14 X 1,00	38	10	5	
2795014,01,25	M 14 X 1,25	38	10	5	
2795014,01,5	M 14 X 1,50	38	10	5	
2795015,00,75	M 15 X 0,75	38	10	5	
2795015,01,0	M 15 X 1,00	38	10	5	
2795015,01,25	M 15 X 1,25	38	10	5	
2795015,01,5	M 15 X 1,50	38	10	5	
2795015,02,0	M 15 X 2,00	38	10	5	
2795016,00,5	M 16 X 0,50	45	14	5	
2795016,00,75	M 16 X 0,75	45	14	5	
2795016,01,0	M 16 X 1,00	45	14	5	
2795016,01,25	M 16 X 1,25	45	14	5	
2795016,01,5	M 16 X 1,50	45	14	5	
2795017,01,0	M 17 X 1,00	45	14	5	
2795017,01,5	M 17 X 1,50	45	14	4	
2795018,00,5	M 18 X 0,50	45	14	6	
2795018,00,75	M 18 X 0,75	45	14	6	
2795018,01,0	M 18 X 1,00	45	14	5	
2795018,01,25	M 18 X 1,25	45	14	5	
2795018,01,5	M 18 X 1,50	45	14	5	
2795018,02,0	M 18 X 2,00	45	14	5	
2795019,00,75	M 19 X 0,75	45	14	6	
2795019,01,0	M 19 X 1,00	45	14	6	
2795019,01,5	M 19 X 1,50	45	14	6	
2795020,00,5	M 20 X 0,50	45	14	7	
2795020,00,75	M 20 X 0,75	45	14	6	
2795020,01,0	M 20 X 1,00	45	14	6	
2795020,01,25	M 20 X 1,25	45	14	6	
2795020,01,5	M 20 X 1,50	45	14	6	
2795020,02,0	M 20 X 2,00	45	14	6	
2795021,00,75	M 21 X 0,75	45	14	7	
2795021,01,0	M 21 X 1,00	45	14	7	
2795021,01,5	M 21 X 1,50	45	14	6	
2795022,01,0	M 22 X 1,00	55	16	6	
2795022,01,25	M 22 X 1,25	55	16	5	
2795022,01,5	M 22 X 1,50	55	16	5	
2795022,02,0	M 22 X 2,00	55	16	5	
2795023,01,0	M 23 X 1,00	55	16	6	
2795023,01,5	M 23 X 1,50	55	16	6	
2795024,01,0	M 24 X 1,00	55	16	6	
2795024,01,25	M 24 X 1,25	55	16	6	
2795024,01,5	M 24 X 1,50	55	16	6	

27951 - Gängsnitt MF vänster



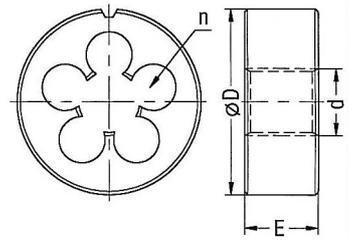
- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3



Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär	
279512,00,25	M 2	X 0,25	16	5	4	○
279512,20,25	M 2,2	X 0,25	16	5	4	○
279512,30,25	M 2,3	X 0,25	16	5	4	○
279512,50,35	M 2,5	X 0,35	16	5	4	○
279513,00,35	M 3	X 0,35	20	5	4	○
279513,50,35	M 3,5	X 0,35	20	5	4	○
279514,00,35	M 4	X 0,35	20	5	4	○
279514,00,5	M 4	X 0,50	20	5	4	○
279514,50,5	M 4,5	X 0,50	20	5	4	○
279515,00,5	M 5	X 0,50	20	5	4	○
279515,00,75	M 5	X 0,75	20	7	4	○
279515,50,5	M 5,5	X 0,50	20	5	4	○
279516,00,5	M 6	X 0,50	20	5	4	
279516,00,75	M 6	X 0,75	20	7	4	
279517,00,5	M 7	X 0,50	25	9	4	○
279517,00,75	M 7	X 0,75	25	9	4	○
279518,00,5	M 8	X 0,50	25	9	5	○
279515,00,75	M 8	X 0,75	25	9	4	
279518,01,0	M 8	X 1,00	25	9	4	
279519,00,5	M 9	X 0,50	25	9	5	○
279519,00,75	M 9	X 0,75	25	9	5	○
279519,01,0	M 9	X 1,00	25	9	5	○
2795110,00,5	M 10	X 0,50	30	11	5	
2795110,00,75	M 10	X 0,75	30	11	5	
2795110,01,0	M 10	X 1,00	30	11	5	
2795110,01,25	M 10	X 1,25	30	11	4	
2795111,00,5	M 11	X 0,50	30	11	5	○
2795111,00,75	M 11	X 0,75	30	11	5	○
2795111,01,0	M 11	X 1,00	30	11	5	
2795111,01,25	M 11	X 1,25	30	11	5	○
2795112,00,5	M 12	X 0,50	38	10	5	○
2795112,00,75	M 12	X 0,75	38	10	5	
2795112,01,0	M 12	X 1,00	38	10	5	
2795112,01,25	M 12	X 1,25	38	10	4	
2795112,01,5	M 12	X 1,50	38	10	5	
2795113,00,75	M 13	X 0,75	38	10	5	○
2795113,01,0	M 13	X 1,00	38	10	5	
2795114,00,5	M 14	X 0,50	38	10	5	○
2795114,00,75	M 14	X 0,75	38	10	5	○
2795114,01,0	M 14	X 1,00	38	10	5	
2795114,01,25	M 14	X 1,25	38	10	5	
2795114,01,5	M 14	X 1,50	38	10	5	
2795115,01,0	M 15	X 1,00	38	10	5	
2795115,01,5	M 15	X 1,50	38	10	5	○

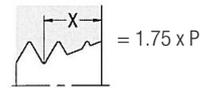
Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär	
2795116,00,5	M 16	X 0,50	45	14	5	○
2795116,00,75	M 16	X 0,75	45	14	5	○
2795116,01,0	M 16	X 1,00	45	14	5	
2795116,01,5	M 16	X 1,50	45	14	5	
2795117,01,0	M 17	X 1,00	45	14	5	○
2795118,00,5	M 18	X 0,50	45	14	6	○
2795118,00,75	M 18	X 0,75	45	14	6	○
2795118,01,0	M 18	X 1,00	45	14	5	
2795118,01,5	M 18	X 1,50	45	14	5	
2795118,02,0	M 18	X 2,00	45	14	5	○
2795119,01,0	M 19	X 1,00	45	14	6	○
2795120,00,5	M 20	X 0,50	45	14	7	○
2795120,00,75	M 20	X 0,75	45	14	6	○
2795120,01,0	M 20	X 1,00	45	14	6	
2795120,01,5	M 20	X 1,50	45	14	6	
2795120,02,0	M 20	X 2,00	45	14	6	○
2795121,00,75	M 21	X 0,75	45	14	7	○
2795121,01,5	M 21	X 1,50	45	14	6	○
2795122,01,0	M 22	X 1,00	55	16	6	
2795122,01,5	M 22	X 1,50	55	16	5	
2795122,02,0	M 22	X 2,00	55	16	5	
2795124,01,0	M 24	X 1,00	55	16	6	
2795124,01,5	M 24	X 1,50	55	16	6	
2795124,02,0	M 24	X 2,00	55	16	6	
2795125,01,0	M 25	X 1,00	55	16	6	○
2795125,01,5	M 25	X 1,50	55	16	6	
2795125,02,0	M 25	X 2,00	55	16	6	○
2795126,01,0	M 26	X 1,00	55	16	7	○
2795126,01,5	M 26	X 1,50	55	16	6	
2795126,02,0	M 26	X 2,00	55	16	6	○
2795127,01,0	M 27	X 1,00	65	18	6	○
2795127,01,5	M 27	X 1,50	65	18	6	
2795127,02,0	M 27	X 2,00	65	18	6	
2795128,01,0	M 28	X 1,00	65	18	6	○
2795128,01,5	M 28	X 1,50	65	18	6	
2795128,02,0	M 28	X 2,00	65	18	6	○
2795130,01,0	M 30	X 1,00	65	18	7	○
2795130,01,5	M 30	X 1,50	65	18	6	
2795130,02,0	M 30	X 2,00	65	18	6	
2795130,03,0	M 30	X 3,00	65	25	6	○
2795132,01,0	M 32	X 1,00	65	18	7	○
2795132,01,5	M 32	X 1,50	65	18	7	
2795132,02,0	M 32	X 2,00	65	18	7	○
2795133,01,5	M 33	X 1,50	65	18	7	○

37950 - Gängsnitt UNC



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

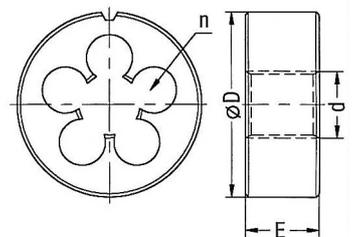
HSS **DIN EN 22568** **2A** **02**



Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
37950164	No. 1 X	64	16	5	3
37950256	No. 2 X	56	16	5	4
37950348	No. 3 X	48	16	5	4
37950440	No. 4 X	40	16	5	4
37950540	No. 5 X	40	20	5	4
37950632	No. 6 X	32	20	7	4
37950832	No. 8 X	32	20	7	4
379501024	No. 10 X	24	20	7	4
379501224	No. 12 X	24	20	7	4
3795014	1/4 X	20	20	7	4
37950516	5/16 X	18	25	9	4
3795038	3/8 X	16	30	11	4
37950716	7/16 X	14	30	11	4
3795012	1/2 X	13	38	14	4

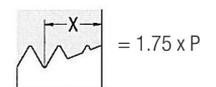
Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
37950916	9/16 X	12	38	14	4
3795058	5/8 X	11	45	18	4
3795034	3/4 X	10	45	18	5
3795078	7/8 X	9	55	22	5
379501	1" X	8	55	22	5
37950118	1.1/8 X	7	65	25	5
37950114	1.1/4 X	7	65	25	6
37950138	1.3/8 X	6	65	25	6
37950112	1.1/2 X	6	75	30	6
37950134	1.3/4 X	5	90	36	6
379502	2" X	4,5	90	36	7

37951 - Gängsnitt UNC vänster



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

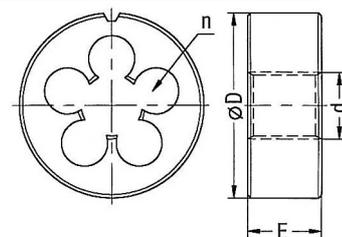
HSS **DIN EN 22568** **2A** **02**



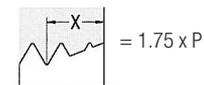
Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
37951632	No. 6 X	32	20	7	4
37951832	No. 8 X	32	20	7	4
379511024	No. 10 X	24	20	7	4
379511224	No. 12 X	24	20	7	4
3795114	1/4 X	20	20	7	4
37951516	5/16 X	18	25	9	4
3795138	3/8 X	16	30	11	4
37951716	7/16 X	14	30	11	4
3795112	1/2 X	13	38	14	4
37951916	9/16 X	12	38	14	4
3795158	5/8 X	11	45	18	4
3795134	3/4 X	10	45	18	5

Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
3795178	7/8 X	9	55	22	5
379511	1" X	8	55	22	5
37951118	1.1/8 X	7	65	25	5
37951114	1.1/4 X	7	65	25	6
37951112	1.1/2 X	6	75	30	6

47950 - Gängsnitt UNF



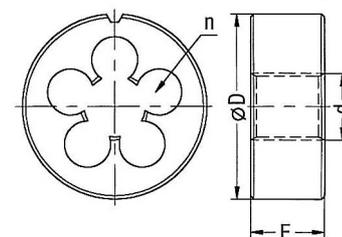
- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3



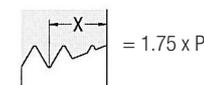
Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	
47950080	No. 0 X	80	16	5	3
47950172	No. 1 X	72	16	5	3
47950264	No. 2 X	64	16	5	4
47950356	No. 3 X	56	16	5	4
47950448	No. 4 X	48	16	5	4
47950544	No. 5 X	44	20	5	4
47950640	No. 6 X	40	20	5	4
47950836	No. 8 X	36	20	7	4
479501032	No. 10 X	32	20	7	4
479501228	No. 12 X	28	20	7	4
4795014	1/4 X	28	20	7	4
47950516	5/16 X	24	25	9	4
4795038	3/8 X	24	30	11	4
47950716	7/16 X	20	30	11	5

Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	
4795012	1/2 X	20	38	10	5
47950916	9/16 X	18	38	10	5
4795058	5/8 X	18	45	14	5
4795034	3/4 X	16	45	14	6
4795078	7/8 X	14	55	16	5
479501	1" X	12	55	16	6
479501116	1.1/16 X	12	65	18	6
47950118	1.1/8 X	12	65	18	6
479501316	1.3/16 X	12	65	18	○
47950114	1.1/4 X	12	65	18	7
479501516	1.5/16 X	12	65	18	7
47950138	1.3/8 X	12	65	18	8

47951 - Gängsnitt UNF vänster



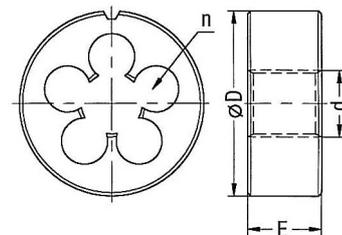
- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3



Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	
47951640	No. 6 X	40	20	5	4 ○
47951836	No. 8 X	36	20	7	4 ○
479511032	No. 10 X	32	20	7	4 ○
479511228	No. 12 X	28	20	7	4 ○
4795114	1/4 X	28	20	7	4
47951516	5/16 X	24	25	9	4
4795138	3/8 X	24	30	11	4
47951716	7/16 X	20	30	11	5
4795112	1/2 X	20	38	10	5
47951916	9/16 X	18	38	10	5
4795158	5/8 X	18	45	14	5
4795134	3/4 X	16	45	14	6

Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	
4795178	7/8 X	14	55	16	5
479511	1" X	12	55	16	6
47951118	1.1/8 X	12	65	18	6 ○
47951114	1.1/4 X	12	65	18	7 ○
47951112	1.1/2 X	12	75	20	7 ○

77950 - Gängsnitt BSW (W)



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

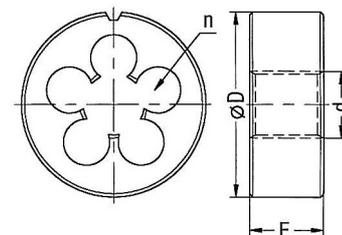
HSS MEDIUM 02

= 1.75 x P

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
77950116	1/16 X	60	16	5	3
77950332	3/32 X	48	16	5	4
7795018	1/8 X	40	20	5	4
77950532	5/32 X	32	20	7	4
77950316	3/16 X	24	20	7	4
77950732	7/32 X	24	20	7	4
7795014	1/4 X	20	20	7	4
77950516	5/16 X	18	25	9	4
7795038	3/8 X	16	30	11	4
77950716	7/16 X	14	30	11	4
7795012	1/2 X	12	38	14	4
77950916	9/16 X	12	38	14	4
7795058	5/8 X	11	45	18	4
7795034	3/4 X	10	45	18	5

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
7795078	7/8 X	9	55	22	5
779501	1" X	8	55	22	5
77950118	1.1/8 X	7	65	25	5
77950114	1.1/4 X	7	65	25	6
77950138	1.3/8 X	6	65	25	6
77950112	1.1/2 X	6	75	30	6
77950158	1.5/8 X	5	75	30	7
77950134	1.3/4 X	5	90	36	6
779502	2" X	4,5	90	36	7
77950214	2.1/4 X	4	105	36	7
77950212	2.1/2 X	4	105	36	8
77950234	2.3/4 X	3,5	120	36	8
779503	3" X	3,5	120	36	9

77951 - Gängsnitt BSW (W) vänster



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

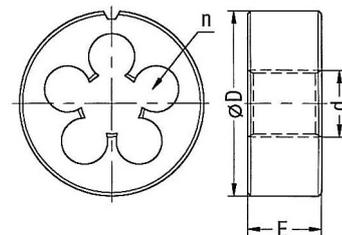
HSS MEDIUM 02

= 1.75 x P

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
77951332	3/32 X	48	16	5	4 ○
7795118	1/8 X	40	20	5	4 ○
77951532	5/32 X	32	20	7	4 ○
77951316	3/16 X	24	20	7	4 ○
77951732	7/32 X	24	20	7	4 ○
7795114	1/4 X	20	20	7	4 ○
77951516	5/16 X	18	25	9	4 ○
7795138	3/8 X	16	30	11	4 ○
77951716	7/16 X	14	30	11	4 ○
7795112	1/2 X	12	38	14	4
77951916	9/16 X	12	38	14	4 ○
7795158	5/8 X	11	45	18	4

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
7795134	3/4 X	10	45	18	5 ○
7795178	7/8 X	9	55	22	5 ○
779511	1" X	8	55	22	5 ○
77951118	1.1/8 X	7	65	25	5 ○
77951114	1.1/4 X	7	65	25	6 ○
77951138	1.3/8 X	6	65	25	6 ○
77951112	1.1/2 X	6	75	30	6 ○

79950 - Gängsnitt BA



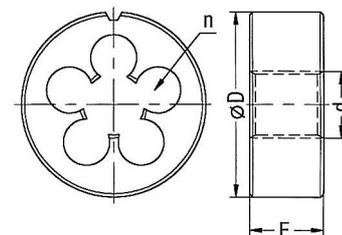
- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

HSS NORMAL 02

Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	
799500	BA0	X 1,00	20	7	4
799501	BA1	X 0,90	20	7	4
799502	BA2	X 0,81	20	7	4
799503	BA3	X 0,73	20	5	4
799504	BA4	X 0,66	20	5	4
799505	BA5	X 0,59	20	5	4
799506	BA6	X 0,53	16	5	4
799507	BA7	X 0,48	16	5	4
799508	BA8	X 0,43	16	5	4
799509	BA9	X 0,39	16	5	3
7995010	BA10	X 0,35	16	5	3

Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	

52950 - Gängsnitt BSCY



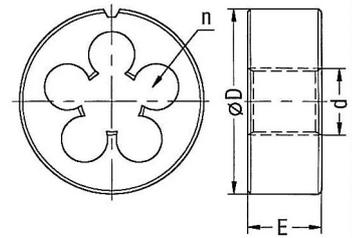
- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

HSS 02

Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	
5295014	1/4	X 26			
52950516	5/16	X 26			
5295038	3/8	X 26			
52950716	7/16	X 26			
5295012	1/2	X 26			

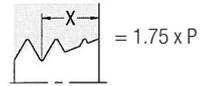
Art. kod	Dimension d	Stigning P	Yttermått		Antal skär
			D	E	

51950 - Gängsnitt TR



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

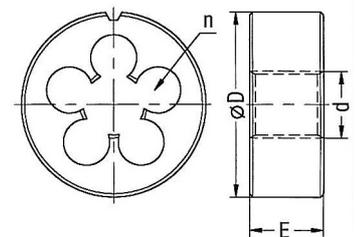
HSS **7e** **02**



Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
51950815	TR8 X 1,50		25	9	4
51950915	TR9 X 1,50		30	11	4
5195092	TR9 X 2,00		30	11	4
519501015	TR10 X 1,50		30	11	4
51950102	TR10 X 2,00		38	14	4
51950103	TR10 X 3,00		38	14	4
51950112	TR11 X 2,00		38	14	4
51950113	TR11 X 3,00		38	14	4
51950122	TR12 X 2,00		38	14	4
51950123	TR12 X 3,00		38	14	4
51950142	TR14 X 2,00		38	14	4
51950143	TR14 X 3,00		45	18	4
51950144	TR14 X 4,00		45	18	4
51950162	TR16 X 2,00		45	18	4

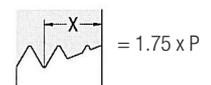
Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
51950164	TR16 X 4,00		45	18	4
51950182	TR18 X 2,00		45	18	5
51950184	TR18 X 4,00		45	18	5
51950202	TR20 X 2,00		45	18	6
51950204	TR20 X 4,00		55	22	5
51950225	TR22 X 5,00		55	22	5
51950243	TR24 X 3,00		55	22	5
51950245	TR24 X 5,00		65	25	5
51950265	TR26 X 5,00		65	25	5
51950285	TR28 X 5,00		65	25	5
51950303	TR30 X 3,00		65	25	6
51950306	TR30 X 6,00		65	25	5
51950326	TR32 X 6,00		65	25	6
51950366	TR36 X 6,00		65	25	6

51951 - Gängsnitt TR vänster



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

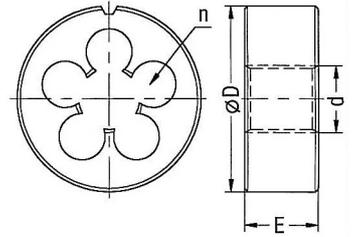
HSS **7e** **02**



Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
51951102	TR10 X 2,00		38	14	4
51951103	TR10 X 3,00		38	14	4
51951122	TR12 X 2,00		38	14	4
51951123	TR12 X 3,00		38	14	4
51951142	TR14 X 2,00		38	14	4
51951143	TR14 X 3,00		45	18	4
51951144	TR14 X 4,00		45	18	4
51951162	TR16 X 2,00		45	18	4
51951164	TR16 X 4,00		45	18	4
51951184	TR18 X 4,00		45	18	5
51951202	TR20 X 2,00		45	18	6
51951204	TR20 X 4,00		55	22	5

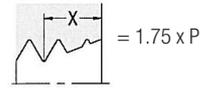
Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
51951225	TR22 X 5,00		55	22	5
51951245	TR24 X 5,00		65	25	5
51951265	TR26 X 5,00		65	25	5
51951285	TR28 X 5,00		65	25	5
51951303	TR30 X 3,00		65	25	6
51951306	TR30 X 6,00		65	25	5
51951326	TR32 X 6,00		65	25	6
51951366	TR36 X 6,00		65	25	6

97950 - Gängsnitt BSPF (G)



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

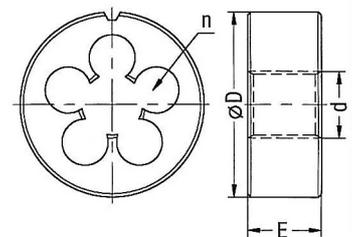
HSS DIN EN 22568 A 02



Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
97950116	1/16 X	28	25	9	4
9795018	1/8 X	28	30	11	5
9795014	1/4 X	19	38	10	5
9795038	3/8 X	19	45	14	5
9795012	1/2 X	14	45	14	6
9795058	5/8 X	14	55	16	5
9795034	3/4 X	14	55	16	6
9795078	7/8 X	14	65	18	6
979501	1" X	11	65	18	7
97950118	1.1/8 X	11	75	20	7
97950114	1.1/4 X	11	75	20	8
97950138	1.3/8 X	11	90	22	7
97950112	1.1/2 X	11	90	22	8
97950134	1.3/4 X	11	90	22	9

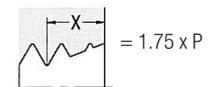
Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
979502	2" X	11	105	22	9
97950214	2.1/4 X	11	105	22	10
97950212	2.1/2 X	11	120	22	10
97950234	2.3/4 X	11	120	22	12
979503	3" X	11	130	25	8
97950312	3.1/2 X	11	150	25	8
979504	4" X	11	160	25	9

97951 - Gängsnitt BSPF (G) vänster



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

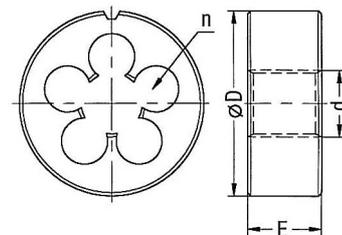
HSS DIN EN 22568 A 02



Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
9795118	1/8 X	28	30	11	5
9795114	1/4 X	19	38	10	5
9795138	3/8 X	19	45	14	5
9795112	1/2 X	14	45	14	6
9795158	5/8 X	14	55	16	5
9795134	3/4 X	14	55	16	6
9795178	7/8 X	14	65	18	6
979511	1" X	11	65	18	7
97951118	1.1/8 X	11	75	20	7
97951114	1.1/4 X	11	75	20	8
97951138	1.3/8 X	11	90	22	7
97951112	1.1/2 X	11	90	22	8

Art. kod	Dimension d	Stigning P	Ytermått D	E	Antal skär
97951134	1.3/4 X	11	90	22	9
979512	2" X	11	105	22	9
97951214	2.1/4 X	11	105	22	10
97951212	2.1/2 X	11	120	22	10

99950 - Gängsnitt BSPT (RC)



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

HSS



DIN EN 22568



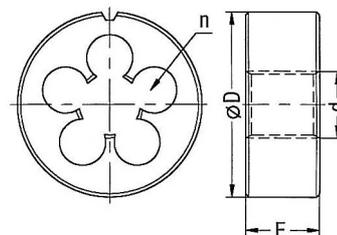
02

$X = 1.75 \times P$

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
9995018	1/8 X	28	30	11	5
9995014	1/4 X	19	38	14	5
9995038	3/8 X	19	45	14	5
9995012	1/2 X	14	45	18	6
9995034	3/4 X	14	55	22	6
999501	1" X	11	65	25	7
99950114	1.1/4 X	11	75	26	8
99950112	1.1/2 X	11	90	27	8
999502	2" X	11	105	28	9
99950212	2.1/2 X	11	120	36	10

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär

56950 - Gängsnitt NPSM



- 1 1.1 1.2 1.3 3.1 3.2 3.3 7.1 7.2 7.3
 2 1.4 2.1 4.2 5.1 5.2 6.1 6.2 6.3 7.4 8.1 8.2 8.3

HSS



DIN EN 22568

2A



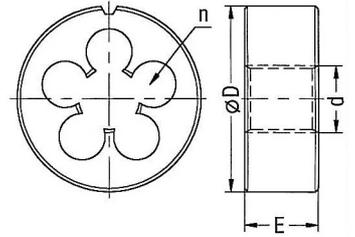
02

$X = 1.75 \times P$

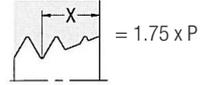
Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär
5695018	1/8 X	27	30	11	5
5695014	1/4 X	18	38	10	5
5695038	3/8 X	18	45	14	5
5695012	1/2 X	14	45	14	6
5695034	3/4 X	14	55	16	6
569501	1" X	11,5	65	18	7
56950114	1.1/4 X	11,5	75	20	8
56950112	1.1/2 X	11,5	90	22	8
569502	2" X	11,5	105	22	9

Art. kod	Dimension d	Stigning P	Yttermått D	E	Antal skär

67950 - Gängsnitt NPT



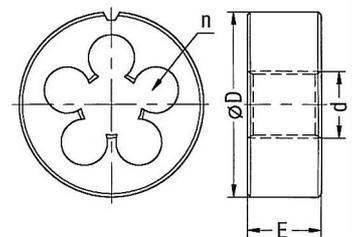
- 1** 1.1
- 1.2
- 1.3
- 3.1
- 3.2
- 3.3
- 7.1
- 7.2
- 7.3
- 2 1.4
- 2.1
- 4.2
- 5.1
- 5.2
- 6.1
- 6.2
- 6.3
- 7.4
- 8.1
- 8.2
- 8.3



Art. kod	Dimension		Stigning P	Yttermått		Antal skär
	d			D	E	
67950116	1/16	X	27	25	9	4
6795018	1/8	X	27	30	11	5
6795014	1/4	X	18	38	14	5
6795038	3/8	X	18	45	14	5
6795012	1/2	X	14	45	18	6
6795034	3/4	X	14	55	22	6
679501	1"	X	11,5	65	25	7
67950114	1.1/4	X	11,5	75	26	8
67950112	1.1/2	X	11,5	90	27	8
6795022	2"	X	11,5	105	28	9
67950212	2.1/2	X	8	120	36	10
679503	3"	X	8	140	36	11

Art. kod	Dimension		Stigning P	Yttermått		Antal skär
	d			D	E	

65950 - Gängsnitt NPTF



- 1** 1.1
- 1.2
- 1.3
- 3.1
- 3.2
- 3.3
- 7.1
- 7.2
- 7.3
- 2 1.4
- 2.1
- 4.2
- 5.1
- 5.2
- 6.1
- 6.2
- 6.3
- 7.4
- 8.1
- 8.2
- 8.3



Art. kod	Dimension		Stigning P	Yttermått		Antal skär
	d			D	E	
65950116	1/16	X	27	25	9	4
6595018	1/8	X	27	30	11	5
6595014	1/4	X	18	38	14	5
6595038	3/8	X	18	45	14	5
6595012	1/2	X	14	45	18	6
6595034	3/4	X	14	55	22	6
659501	1"	X	11,5	65	25	7
65950114	1.1/4	X	11,5	75	26	8
65950112	1.1/2	X	11,5	90	27	8
659502	2"	X	11,5	105	28	9

Art. kod	Dimension		Stigning P	Yttermått		Antal skär
	d			D	E	

90700 - Gängkloppa zinkgjutgods

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DIN
225

11

Art. kod	Dimension d	M	BSW (W) UNC - UNF	BSPF (G)
90700165	16x5	M 1 - M 2,6	1/16 - 3/32	
90700207	20x7	M 4,5 - M 6	3/16 - 1/4	
90700205	20x5	M 3 - M 4	1/8 - 5/32	
90700259	25x9	M 7 - M 9	5/16	
907003011	30x11	M 10 - M 11	3/8 - 7/16	1/8
907003814	38x14	M 12 - M 14	1/2 - 9/16	
907003810	38x10			1/4
907004518	45x18	M16 - M 20	5/8 - 3/4	
907004514	45x14			3/8 - 1/2
907005522	55x22	M 22 - M 24	7/8 - 1"	
907005516	55x16			5/8 - 3/4
907006525	65x25	M 27 - M 36	1.1/8 - 1.3/8	
907006518	65x18			7/8 - 1
907007530	75x30	M 39 - M 42	1.1/2 - 1.5/8	

Art. kod	Dimension d	M	BSW (W) UNC - UNF	BSPF (G)
907007520	75x20			1.1/8 - 1.1/4
907009036	90x36	M 45 - M 52	1.3/4 - 2"	
907009022	90x22			1.3/8 - 1.1/2
9070010522	105x22			1.3/4 - 2.1/2

91700 - Gängkloppa stål

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DIN
225

11

Art. kod	Dimension d	M	BSW (W) UNC - UNF	BSPF (G)
917004518	45x18	M 16 - M20	5/8 - 3/4	
917005522	55x22	M 22 - M 24	7/8 - 1"	
917006525	65x25	M 27 - M 36	1.1/8 - 1.3/8	
917007530	75x30	M 39 - M 42	1.1/2 - 1.5/8	
917007520	75x20			1.1/8 - 1.1/4
917009036	90x36	M 45 - M 52	1.3/4 - 2"	
917009022	90x22			1.3/8 - 1.1/2
9170010536	105x36	M 54 - M 63	2.1/4"	
9170010522	105x22			1.3/4 - 2.1/2
9170012036	120x36	M 64 - M 71	2.1/2-2.3/4"	
9170012022	120x22			2.1/4-2.3/4"
9170013036	130x36			

Art. kod	Dimension d	M	BSW (W) UNC - UNF	BSPF (G)
9170013025	130x25			3"
9170014022	140x22			
9170015025	150x25			3.1/2"
9170016025	160x25			4"

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